

Internal Manual Line-Up Clamps:

- Quick reliable alternative to external line-up clamps.
- Toggle action puts maximum pressure on pipe.
- "Gap" is unobstructed for full stringer bead.
- Heavy-duty jack box puts more line-up pressure on pipe with less operator effort.
- Each clamp is machined for the specific pipe inside diameter.
- Heavy Duty all steel construction.
- Available with copper back-up rings, price available upon request.
- Standard sizes through 52" (1321mm).



| Model # | Size IN / MM | Weight LBS / KG |
|---------|--------------|-----------------|
| 242W-6 | 6" / 168 | 120 / 54.4 |
| 242W-8 | 8" / 219 | 126 / 57.2 |
| 241-10 | 10" / 273 | 163 / 74 |
| 241-12 | 12" / 324 | 195 / 89 |
| 241-14 | 14" / 356 | 210 / 95 |
| 241-16 | 16" / 406 | 242 / 110 |
| 241-18 | 18" / 457 | 268 / 122 |
| 241-20 | 20" / 508 | 283 / 128 |
| 241-22 | 22" / 559 | 301 / 137 |
| 241-24 | 24" / 610 | 339 / 154 |
| 241-26 | 26" / 660 | 360 / 163 |
| 241-28 | 28" / 711 | 410 / 185 |
| 241-30 | 30" / 762 | 420 / 191 |
| 241-32 | 32" / 813 | 522 / 237 |
| 241-34 | 34" / 864 | 595 / 270 |
| 241-36 | 36" / 914 | 595 / 270 |
| 241-38 | 38" / 965 | Call |
| 241-40 | 40" / 1016 | Call |
| 241-42 | 42" / 1067 | Call |
| 241-44 | 44" / 1118 | Call |
| 241-46 | 46" / 1168 | Call |
| 241-48 | 48" / 1219 | Call |
| 241-50 | 50" / 1270 | Call |
| 241-52 | 52" / 1321 | Call |

Warning: INTERNAL MANUAL LINE-UP CLAMPS ARE DESIGNED FOR THE SOLE PURPOSE OF ALIGNING PIPE ENDS WHILE WELDING. DO NOT USE CLAMP TO SUPPORT THE WEIGHT OF THE PIPELINE WHILE LIFTING OR MOVING.